

Good afternoon,

We do not object to this planning application however due to the presence of our high pressure gas main you MUST pass all the details below and all the safety info attached onto the applicant:

Please find attached a copy our plans along with all the relevant safety information. If you are planning to carryout construction work near the NGN asset shown in this plan please contact us again prior to starting work.

In order to discuss the safety aspects of your intended work and to determine if a Site Visit will be required, At least 14 days prior to commencing any ground works in the vicinity of our buried asset, you must contact the local Plant Protection Officer. (Contact Phone Number Below).

You must not carry out any ground works within 3 metres of our Buried High Pressure or Intermediate Pressure assets without our consent.

Kind regards,

**Donna Casey**

Admin Assistant – Customer Operation Support  
**Northern Gas Networks**

Direct line: [REDACTED]

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**Get involved! Have your say in the future of your gas network and win great prizes, by taking part in our BIG customer survey at [together.northerngasnetworks.co.uk](http://together.northerngasnetworks.co.uk) Keep posted to take part in a range of activities from workshops to roadshows. Together, we are the network.**

Northern Gas Networks Limited (05167070) | Northern Gas Networks Operations Limited (03528783) | Northern Gas Networks Holdings Limited (05213525) | Northern Gas Networks Pensions Trustee Limited (05424249) | Northern Gas Networks Finance Plc (05575923). **Registered address:** 1100 Century Way, Thorpe Park Business Park, Colton, Leeds LS15 8TU. Northern Gas Networks Pension Funding Limited Partnership (SL032251). **Registered address:** 1st Floor Citypoint, 65 Haymarket Terrace, Edinburgh, Scotland, EH12 5HD. **For information on how we use your details please read our [Personal Data Privacy Notice](#)**

## Who are Northern Gas Networks?

We look after the 37,000km of gas mains in your area. We don't own the gas but it's our job to transport it safely to you.

paige halon  
NZN Case Team  
na#  
TS

08 September 2023

### Want to talk?

If you have any questions our Customer Care Team will be able to help:

**0800 040 7766**

 [customercare@northerngas.co.uk](mailto:customercare@northerngas.co.uk)

 [northerngasnetworks.co.uk](http://northerngasnetworks.co.uk)

#### Your Reference -

1400019238

**We do not object to your  
planning application**

Dear Sir/Madam,

Northern Gas Networks acknowledges receipt of the planning application at net zero, , TS

Northern Gas Networks has no objections to these proposals, however there may be apparatus in the area that may be at risk during construction works and should the planning application be approved, then we require the promoter of these works to contact us directly to discuss our requirements in detail. Should diversionary works be required these will be fully chargeable.

We enclose an extract from our mains records of the area covered by your proposals together with a comprehensive list of precautions for your guidance. This plan shows only those mains owned by Northern Gas Networks in its role as a Licensed Gas Transporter (GT). Privately owned networks and gas mains owned by other GT's may also be present in this area. Where Northern Gas Networks knows these they will be

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represented on the plans as a shaded area and/or a series of x's. Information with regard to such pipes should be obtained from the owners. The information shown on this plan is given without obligation, or warranty, the accuracy thereof cannot be guaranteed. Service pipes, valves, siphons, stub connections, etc., are not shown but their presence should be anticipated.

No liability of any kind whatsoever is accepted by Northern Gas Networks, its agents or servants for any error or omission. The information included on the enclosed plan should not be referred to beyond a period of 28 days from the date of issue.

If you have any questions, our Before You Dig Team will be able to help on **0800 040 7766 (option 3)** or [beforeyoudig@northerngas.co.uk](mailto:beforeyoudig@northerngas.co.uk)

Kind regards

NGN Before You Dig Team

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Northern Gas Networks Limited is registered in England and Wales, no. 5167070.  
Registered office: 1100 Century Way, Thorpe Park Business Park, Colton, Leeds LS15 8TU



we are  
the network



# Stay safe near our pipes

A guide to working near infrastructure

## Who are Northern Gas Networks?

We look after the 37,000km of gas mains in the North of England. We don't own the gas but it's our job to transport it safely to you. We're responsible for most of Yorkshire, the North East and Northern Cumbria with our pipes running the equivalent distance of Leeds to Sydney, Australia and back.



# Before you start work

1

Identify the **exact location** of our gas infrastructure (pipes etc) by **hand digging** trial holes or using **electronic tracers**.

## Surface boxes and manholes

Never cover surface boxes or build manhole covers or other structures over, around or under a gas pipe.

Always ask our permission before doing work that may affect a cover or protection.

2

Use a **marker** to indicate the position of our pipes on site.

3

Make sure everyone involved has a copy of our **site plan** and everyone's read the **HSG47 Avoiding Danger from Underground Services** and **Utilities Guidelines on Positioning and Colour Coding of Apparatus**. You can download these for free from [nug.org.uk](http://nug.org.uk)

## Tree planting

- Make sure you carefully consider the impact of planting trees and shrubs as roots can cause damage to gas pipes and make future maintenance work difficult.
- You will need to get approval from the Before You Dig Team before you can start planting.

## Clearances

Never lay equipment along or above a gas pipe.

Keep a minimum clearance of 250mm or 1.5 x the external diameter of the gas pipe (whichever is the greater) between the existing gas infrastructure and any new plant. If this isn't possible, please contact the Before You Dig Team.

250mm

## Deep excavations

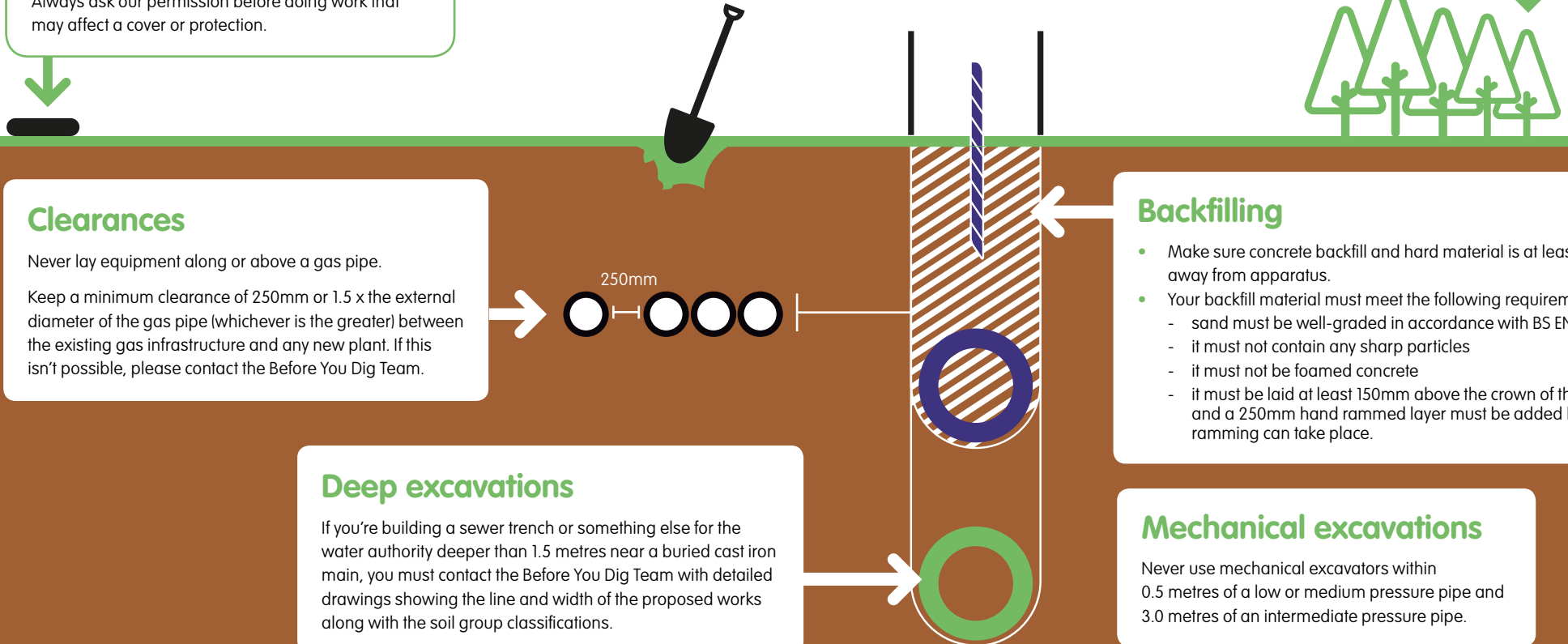
If you're building a sewer trench or something else for the water authority deeper than 1.5 metres near a buried cast iron main, you must contact the Before You Dig Team with detailed drawings showing the line and width of the proposed works along with the soil group classifications.

## Backfilling

- Make sure concrete backfill and hard material is at least 300mm away from apparatus.
- Your backfill material must meet the following requirements:
  - sand must be well-graded in accordance with BS EN 1260:2002
  - it must not contain any sharp particles
  - it must not be foamed concrete
  - it must be laid at least 150mm above the crown of the apparatus, and a 250mm hand rammed layer must be added before power ramming can take place.

## Mechanical excavations

Never use mechanical excavators within 0.5 metres of a low or medium pressure pipe and 3.0 metres of an intermediate pressure pipe.



## Carrying out explosions, pilings, boring or deep excavations?

You need to call us for minimum safe working distances before you get started.

### Financial penalties

- You will need to cover the costs of any damage to our infrastructure.
- We will charge you for any alterations needed to surface boxes or manholes caused by your work.
- If we have to move our infrastructure as a result of your work, you will need to cover the cost.

### Exposed plant

- You must support our infrastructure at all times, and protect any exposed elements from impact.
- Never weld or use hot substances if there is a risk of damaging plastics or protective pipe coatings.

Make sure that you build shuttering to stop fresh concrete from encasing our infrastructure.

#### Access

We need access to our infrastructure at all times so make sure that access isn't blocked by temporary structures and piles of spoil.

#### Crossing our plant with heavy equipment

Always ask our permission before you place heavy goods, equipment and vehicles on our infrastructure.

#### Smell gas or suspect a gas leak?

1. Call **0800 111 999** immediately.
2. Move away from the gas pipe.
3. Don't attempt to block the leak.
4. Evacuate people from surrounding buildings.
5. Put out naked flames.

Questions?



Call: 0800 040 7766



Email: [beforeyoudig@northerngas.co.uk](mailto:beforeyoudig@northerngas.co.uk)

### **Important Safety Guidance**

Northern Gas Networks is the gas distribution company for the North East of England, Yorkshire and Northern Cumbria. We own about 37,000km of gas mains, and other vital equipment, which supply gas to some 2.7 million homes and businesses.

If you or one of your contractors plan to work near gas pipes or other Northern Gas Networks's equipment, you must let us know.

Damaging gas pipes is dangerous and potentially expensive. Not only could it lead to a fire or explosion, it could result in the loss of the gas supply to local communities.

Safety is therefore Northern Gas Networks's top priority. We need to ensure no-one damages our equipment and puts either themselves or members of the public at risk. Our work in this area is encapsulated in the Pipeline Safety Regulations, and by the Northern Gas Networks's safety case, which is approved by the Health and Safety Executive (HSE).

Our website, [www.northerngasnetworks.co.uk](http://www.northerngasnetworks.co.uk) has safety guidance booklets that can be downloaded to assist you when carrying out any works. Please use these as reference guides prior to commencing works. Should you have any difficulty in downloading these documents, please either call 0800 040 7766, option 5, or via email: [beforeyoudig@northerngas.co.uk](mailto:beforeyoudig@northerngas.co.uk)

The guidance documents include this one and the following:

1. Safe working in the vicinity of high pressure gas pipelines and associated installations
2. Avoiding injury when working near gas pipes up to 7 bar
3. Avoiding injury when working near gas pipes

**If at any point during your works, you smell gas, call the National Gas Emergency Service immediately on the Freephone 0800 111 999.**

Examples of higher risk works are, but not limited to, the following:

- Any excavation works within 0.5m of low/medium pressure mains and 3m of intermediate and high pressure mains (the distance is measured from the proven position of the gas main).
- Demolition works within 15m of low/medium pressure mains and 150m of intermediate and high pressure mains.
- The use of explosives within 30m of low/medium pressure mains and 250m of intermediate and high pressure mains.
- Excavations within 10m of a pressure reduction unit.
- Excavations deeper than 1.5m.
- Heavy loading eg cranes, spoil deposits and heavy construction traffic.



Working safely near  
high pressure gas pipelines  
and associated installations  
**Third party requirements**



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# Welcome

## What's it all about?

This work procedure is meant for third parties who are working nearby high pressure gas pipelines and associated installations (anything above 7 bar gauge). We need you to follow this best practice procedure so we can be sure that all measures are taken to prevent damage.

It's essential that all procedures in this document are complied with because damage to a high-pressure gas pipeline or its coating can result in failure, causing hazardous consequences for anyone nearby. If NGN thinks any work is in breach of this document, they'll stop the work until the correct procedure is being followed.

Regulation 15 of the Pipelines Safety Regulations states: 'No person shall cause such damage to a pipeline as may give rise to a danger to persons'. This means that if you don't follow these requirements the Health and Safety Executive (HSE) could also prosecute you.

All the requirements in this document are in line with the HSE's and the Institution of Gas Engineers and Managers (IGEM) recommendations. You can find these in HSE's guidance document *HS(G)47 Avoiding Danger From Underground Services*. They are also available in document *IGE/SR/18 Edition 2 - Safe Working Practices To Ensure The Integrity Of Gas Pipelines And Associated Installations*.

Third parties must also make sure that all work follows the requirements of the Construction and Design Management Regulations and all other relevant health and safety legislation.

## Disclaimer

It is the responsibility of anyone carrying out work near our pipeline infrastructure to ensure that the requirements of this document are applied correctly.

Please keep in mind that being compliant with this document doesn't make you immune to prosecution for breaches of any other statutory or legal obligations.



## Important definitions

**Must:** This indicates a mandatory requirement.

**Should:** This indicates both best practice and the preferred option. You can use an alternative method but you must complete a suitable and sufficient risk assessment to show that the alternative method delivers an equal, or better, level of protection.



# The step by step process for when you're working near a high pressure pipeline

Use this flowchart alongside this entire document and never in isolation.  
If the pipeline is damaged at any time, even slightly, follow the precautions in Section 10.  
If in any doubt at all please contact NGN.



## Step 1 Contact NGN

Before starting work you need formal consent from NGN (see Section 2). NGN need at least 7 days' notice in advance of work starting.



## Step 2 Consider safety

Think about all the safety requirements, both legal and practical (see Section 3).



## Step 3 Contact NGN and request pipeline location

Contact NGN to let them know about the work and arrange for them to locate the pipeline (see Section 4). Note: NGN needs at least 7 days' notice.



## Step 4 Observe restrictions

Ensure you read and follow the NGN restrictions on how near mechanical excavators and other power tools are allowed. You must also follow all measures to protect the pipeline from construction vehicles (see Sections 5, 6 and 7). NGN might decide to supervise the work. You can contact NGN to find out if this is necessary.



## Step 5 Specific activities

You must comply with the requirements in Section 8 if work involves any of the following activities:

- No-dig techniques
- Hot work
- Landfilling
- Increase in cover
- Blasting
- Pressure testing
- Piling
- Surface mineral extraction
- Seismic surveys
- Demolition
- Deep mining
- Excessive loading (eg cranes)
- Drainage/sewerage work
- Ditch maintenance



## Step 6 Consult NGN

Get NGN's agreement before backfilling over, alongside or under the pipeline. NGN usually need 48 hours' notice before backfilling (see Section 9).

**If in any doubt at all  
please contact NGN**

# The requirements

## Section 1 Scope

This work procedure sets out the safety precautions and other conditions affecting the design, construction and maintenance of services, structures and other works in the vicinity of NGN pipelines and associated installations operating at pressures greater than 7 bar gauge, located in both negotiated easements (see Section 12) and public highways.

## Section 2 Formal consent

High pressure pipelines are generally laid across country within an easement agreed with the landowner or within the highway. As the required arrangements for working within an easement and working within the highway differ, this document has been structured to highlight the specific requirements for these two types of area where work may be carried out.

Generally, normal agricultural activities are not considered to affect the integrity of the pipeline, however please consult NGN prior to undertaking deep cultivation in excess of 0.5m. In all other cases no work shall be undertaken in the vicinity of the pipeline without the formal written consent of NGN.

Any documents, handed to contractors on site by NGN, must be signed for by the site manager. NGN will record a list of these documents, and the contractor should maintain a duplicate list.

### 2.1 Within an Easement

The promoter of any works (see Section 12) within an easement must provide NGN with details of the proposed works including a method statement of how the work is intended to be carried out.

Work must not go ahead until formal written consent has been given by NGN. This will include details of NGN's protection requirements, contact telephone numbers and the emergency telephone number. On acceptance of NGN's requirements the promoter of the works must give NGN 7 working days' notice, or shorter only if agreed with NGN, before commencing work on site.

### 2.2 Within the Highway

Work must be notified to NGN in accordance with the requirements of The New Roads and Street Works Act (NRSWA) and HS(G)47.

The promoter of any works within the highway should provide NGN with details of the proposed works including a method statement of how the work is intended to be carried out. This should be submitted 7 working days before the planned work is to be carried out or shorter, only if agreed with NGN. If similar works are being carried out at a number of locations in close proximity a single method statement should be adequate.

Work should not go ahead until formal written consent has been given by NGN. This will include details of NGN's protection requirements, contact telephone numbers and the emergency telephone number.

## Section 3 EH&S considerations

### 3.1 Safe Control of Operations

All working practices must be agreed by NGN prior to work commencing. All personnel working on site must be made aware of the potential hazard of the pipeline and the actions they should follow in case of an emergency.

### 3.2 Deep Excavations

Special consideration should be given to the hazards associated with deep excavations. The HSE website provides further guidance, particularly at <http://www.hse.gov.uk/construction/safetytopics/excavations.htm>.

### 3.3 Positioning of Plant

Mechanical excavators must not be sited or moved above the pipeline unless written authority has been given by the NGN responsible person.

Mechanical excavators must not dig on one side of the pipeline with the cab of the excavator positioned on the other side. Mechanical excavators and other traffic must be positioned far enough away from the pipeline trench to prevent trench wall collapse.

### 3.4 General

Activities associated with working in the vicinity of pipelines operating above 7 bar gauge may have impact on the safety of the general public, NGN staff and contractors, and may affect the local environment. Contractors must carry out suitable and adequate risk assessments prior to the commencement of work to ensure that all such issues are properly considered and risks mitigated.

## Section 4 Pipeline locating

Where formal consent to work has been given, the third party should give 7 working days' notice or shorter, only if agreed with NGN, to ensure that the pipeline is suitably located and marked out by NGN prior to the work commencing.

Prior to work commencing on site the pipeline must be located and pegged or suitably marked out by NGN personnel. In exceptional circumstances, with the prior agreement of NGN, the locating and marking out of the pipeline could be carried out by competent third parties on behalf of the contractor, as long as NGN is assured of their competence and the procedures to be followed.

Safe digging practices, in accordance with HSE publication HS(G)47, should be followed as both direct and consequential damage to gas plant can be dangerous both to employees and to the general public. Previously agreed working practices should be reviewed and revised based on current site conditions. Any changes must be agreed by the NGN responsible person.

The requirements for trial holes to locate the pipeline or determine levels at crossing points must be determined on site by the NGN responsible person. The excavation of all trial holes must be supervised by the NGN responsible person.

## Section 5 Slabbing and other protective measures

Protective measures including the installation of concrete slab protection should only be installed over or near to the NGN pipeline with prior permission from NGN. NGN will need to agree the material, the dimensions and method of installation of the proposed protective measure. The method of installation must be confirmed through the submission of a formal written method statement from the contractor to NGN.

Where permanent slab protection is to be applied over the pipeline, NGN will normally carry out a survey of the pipeline to check that there is no existing damage to the coating of the pipeline prior to the slab protection being put in place. NGN must therefore be contacted prior to the laying of any slab protection to arrange for them to carry out this survey.

The safety precautions detailed in Sections 3 and 6 of this document should also be observed during the installation of the pipeline protection.

## Section 6 Excavation

### 6.1 In Proximity to a Pipeline in an Easement

Third parties may excavate, unsupervised, with a powered mechanical excavator to within 3 metres of the NGN located pipeline and with handheld power tools to within 1.5 metres. Any fitting, attachment or connecting pipework on the pipeline must be exposed by hand. All other excavation should be by hand. Consideration may be given to a relaxation of these limits by agreement with the NGN responsible person on site and only whilst he remains on site. In this case a powered mechanical excavator shall not be allowed to excavate closer than 0.6 metres to the nearest part of the pipeline.

Where sufficient depth of cover exists, following evidence from hand dug trial holes, light tracked vehicles may be permitted to strip topsoil to a depth of 0.25 metres, using a toothless bucket. No topsoil or other materials should be stored within the easement without the written permission of NGN. No topsoil or materials should be stored over the pipeline. No fires should be allowed in the easement strip or close to above ground gas installations.

After the completion of the work the level of cover over the pipeline should be the same as that prior to work commencing unless agreed otherwise with the NGN responsible person. No new service shall be laid parallel to the pipeline within the easement. In special circumstances, and only with formal written agreement from NGN, this may be relaxed for short excursions where the service shall be laid no closer than 0.6 metres to the side of the pipeline. Where work is being carried out parallel to the pipeline within or just alongside the easement a post and wire fence must be erected as a protective barrier between the works and the pipeline.

### 6.2 In Proximity to a Pipeline in the Highway

Removal of the bituminous or concrete highway surface layer by mechanical means is permitted to depth of 0.3 metres, although the use of chain trenchers to do this shall not be permitted within 3 metres of the pipeline. The NGN responsible person may want to monitor this work.

Where the bituminous or concrete highway surface layer extends below 0.3 metres deep it should only be removed by handheld power assisted tools under the supervision of the NGN responsible person. In exceptional circumstances, and following a risk assessment, these conditions may be relaxed by the NGN responsible person.

Third parties may excavate, unsupervised, with a powered mechanical excavator to within 3 metres of the located NGN pipeline and with handheld power tools to within 1.5 metres. Any fitting or attachment must be exposed by hand. In special circumstances consideration may be given to a relaxation of these rules by agreement with the NGN responsible person on site and only whilst he remains on site.

The use of 'No Dig' techniques is covered in Section 8.1.



Any new service running parallel to the pipeline should be laid no closer than 0.6 metres to the side of the pipeline (see Section 6.4).

### 6.3 Crossing Over a Pipeline

Where a new service is to cross over the pipeline a clearance distance of 0.6 metres between the crown of the pipeline and underside of the service must be maintained. If this cannot be achieved the service must cross below the pipeline with a clearance distance of 0.6 metres. In special circumstances this distance may be reduced at the discretion of the NGN responsible person on site.

### 6.4 Crossing Below a Pipeline

Where a service is to cross below the pipeline a clearance distance of 0.6 metres between the crown of the service and underside of the pipeline shall be maintained.

The exposed pipeline should be suitably supported. Where lengths of pipeline greater than 5 metres are to be exposed and unsupported the NGN responsible person shall be consulted and a stress analysis shall be required in order to establish support requirements. The stress analysis should be carried out by individuals with demonstrated expertise in this area, NGN can be consulted for advice on suitable specialists. NGN may request a copy of the stress analysis to confirm its adequacy. Such supports must be removed prior to backfilling. The exposed pipelines must be protected by matting and suitable timber cladding.

### 6.5 Cathodic Protection

Cathodic Protection is applied to all of NGN's above 7 bar gauge buried steel pipelines and is a method of protecting pipelines with damaged coatings from corrosion by maintaining an electrical potential difference between the pipeline and anodes placed at strategic points along the pipeline.

Where a new service is to be laid and similarly protected, NGN will undertake interference tests to determine whether the new service is interfering with the cathodic protection of the NGN pipeline.

Should any cathodic protection posts or associated apparatus need moving to facilitate third party works reasonable notice, typically 7 days, should be given to NGN. NGN will undertake this work and any associated costs will be borne by the third party.

## Section 7 Construction traffic

Where existing roads cannot be used construction traffic should only cross the pipeline at previously agreed locations. All crossing points will be fenced on both sides with a post and wire fence and with the fence returned along the easement for a distance of 6 metres. The pipeline shall be protected at the crossing points by temporary rafts of either sleeper, reinforced concrete construction or bog mats, constructed at ground level. The NGN responsible person will review ground conditions, vehicle types and crossing frequencies to determine the type and construction of the raft required.

## Section 8 Specific activities

This section details the precautions that need to be taken when carrying out certain prescribed activities in the vicinity of the pipeline. Consult NGN if you are intending to undertake one of the listed prescribed activities and/or you require further advice on whether the work that you are intending to undertake has the potential to affect the pipeline.

### 8.1 No-Dig Techniques

Where the contractor intends using no dig techniques then a formal method statement must be produced for all work that would encroach (either above or below ground) within the pipeline easement. This method statement must be formally agreed with NGN prior to the commencement of the work. NGN may wish to be present when the work is being carried out and must therefore be given adequate advance notice before the commencement of the work.

### 8.2 Increase in Cover

A pipeline integrity assessment must be provided for situations involving a final cover depth exceeding 2.5 metres. This assessment should take due account of both soil 'dead' loading and ground settlement due to earthworks. Embankment design and construction over pipelines must give consideration to prevention of any instability. Expert advice may need to be sought which can be arranged through NGN.

### 8.3 Piling

No piling will be allowed within 15 metres of a pipeline without an assessment of the vibration levels at the pipeline. The peak particle velocity at the pipeline should be limited to a maximum level of 75 mm/sec. Where the peak particle velocity is predicted to exceed 50 mm/sec, the ground vibration shall be monitored by the contractor and the results available to the NGN responsible person at their request.

Where ground conditions are of submerged granular deposits of silt and sand, an assessment of the effect of vibration on settlement and liquefaction at the pipeline shall be made.

Expert advice may need to be sought which can be arranged through NGN.

### 8.4 Demolition

No demolition should be allowed within 150 metres of a pipeline without an assessment of the vibration levels at the pipeline. The peak particle velocity at the pipeline must be limited to a maximum level of 75 mm/sec. Where the peak particle velocity is predicted to exceed 50 mm/sec, the ground vibration shall be monitored by the contractor and the results available to the NGN responsible person at their request.

Where ground conditions are submerged granular deposits of silt or sand, an assessment of the effect of vibration on settlement and liquefaction at the pipeline shall be made.

Expert advice may need to be sought which can be arranged through NGN.

### 8.5 Blasting

No blasting should be allowed within 250 metres of a pipeline without an assessment of the vibration levels at the pipeline. The peak particle velocity at the pipeline must be limited to a maximum level of 75 mm/sec. Where the peak particle velocity is predicted to exceed 50 mm/sec, the ground vibration must be monitored by the contractor and the results available to the NGN responsible person at their request.

Where ground conditions are of submerged granular deposits of silt or sand, an assessment of the effect of vibration on settlement and liquefaction at the pipeline shall be made.

Expert advice may need to be sought which can be arranged through NGN.

### 8.6 Surface Mineral Extraction

An assessment must be carried out on the effect of surface mineral extraction activity within 100 metres of a pipeline. Consideration should also be given to extraction around ground beds and other pipeline associated plant and equipment.

Where the mineral extraction extends up to the pipeline easement, a stable slope angle and stand-off distance between the pipeline and slope crest must be determined by NGN. The easement strip should be clearly marked by a suitable permanent boundary such as a post and wire fence, and where appropriate, slope indicator markers shall be erected to facilitate the verification of the recommended slope angle as the slope is formed, by the contractor. The pipeline easement and slope needs to be inspected periodically to identify any signs of developing instability. This may include any change of slope profile including bulging, the development of tension cracks on the slope or easement, or any changes in drainage around the slope. The results of each inspection should be recorded.

Where surface mineral extraction activities are planned within 100 metres of the pipeline but do not extend up to the pipeline easement boundary, an assessment, by NGN must be made on whether the planned activity could promote instability in the vicinity of the pipeline. This may occur where the pipeline is routed across a natural slope or the excavation is deep. A significant cause of this problem is where the groundwater profile is affected by changes in drainage or the development of lagoons. Where the extraction technique involves explosives the provisions of section 8.5 apply.

### 8.7 Deep Mining

Pipelines routed within 1 km of active deep mining may be affected by subsidence resulting from mineral extraction. The determination

of protective or remedial measures will normally require expert assistance, which can be arranged through NGN.

### 8.8 Landfilling

The creation of slopes outside of the pipeline easements may promote instability within the vicinity of the pipeline. An assessment should therefore be carried out, by NGN, on the effect of any landfilling activity within 100 metres of a pipeline. The assessment is particularly important if landfilling operations are taking place on a slope in which the pipeline is routed.

### 8.9 Pressure Testing

Hydraulic pressure testing will not be permitted within 8 metres of the pipeline unless suitable precautions have been taken against the effects of a burst. These precautions should include limiting of the design factor to 0.3 for the third party pipeline for a distance of 6 metres either side of the NGN pipeline, and the use of mill tested pipe or sleeving.

### 8.10 Seismic Surveys

NGN must be advised of any seismic surveying work in the vicinity of pipeline that will result in NGN's pipeline being subjected to peak particle velocities in excess of 50 mm/sec. The ground vibration near to the pipeline shall also be monitored by the contractor whilst the survey work is being carried out. Where the peak particle velocity is predicted to exceed 50 mm/sec, the ground vibration should be monitored by the contractor and the results available to the NGN responsible person at their request.

### 8.11 Hot Work

The NGN responsible person on site should supervise all welding, burning or other 'hot work' that takes place within the easement.

### 8.12 Excessive Loading

Cranes and lifting equipment must not be sited or moved above the pipeline unless written authority has been given by the NGN responsible person. Permission will only be granted after a load displacement assessment is carried out by a suitably qualified organisation.

Protective measures including the installation of concrete slab protection should be installed over or near to the NGN pipeline with prior permission from NGN. NGN will need to agree the material, the dimensions and method of installation of the proposed protective measure. The method of installation must be confirmed through the submission of a formal written method statement from the contractor to NGN.

### 8.13 Drainage/Sewerage Work

The promoter of any works working within a pipelines easement or within 3m of a pipeline, intending to carry out drainage/sewerage works at a depth greater than the pipeline, must provide NGN with details of the proposed works including a method statement of how the work is intended to be carried out. Special consideration



should be given to the hazards associated with deep excavations. The HSE website provides further guidance, particularly at <http://www.hse.gov.uk/construction/safetytopics/excavations.htm>.

Work must not go ahead until formal written consent has been given by NGN. This will include details of NGN's protection requirements, contact telephone numbers and the emergency telephone number. On acceptance of NGN's requirements the promoter of the works must give NGN 7 working days' notice, or shorter only if agreed with NGN, before commencing work on site.

### 8.14 Ditch maintenance

NGN must be notified about ditch maintenance using mechanical excavators and an NGN responsible person must attend site to locate the pipeline and to discuss the work to be carried out and to ascertain the depth of material to be removed from the ditch. If it is reasonably practicable to do so the ditch should be maintained by hand excavation across the danger zones.




## Section 9 Backfilling




Third parties must provide NGN with 48 hours' notice, or shorter notice only if agreed with NGN, of the intent to backfill over, under or alongside the pipeline. This requirement should also apply to any backfilling operations alongside the pipeline within 3 metres of the pipeline. Any damage to the pipeline or coating must be reported to the NGN responsible person in order that damage can be assessed and repairs can be carried out. Minor damage to pipe coating and test leads shall be repaired by NGN free of charge.

No backfilling should be undertaken without NGN agreement to proceed. The NGN responsible person will stipulate the necessary consolidation requirements. If the pipeline has been backfilled without the knowledge of the NGN responsible person then he will require the material to be re-excavated in order to enable the condition of the pipeline coating to be confirmed.

## Section 10 Action in the case of damage to the pipeline

If the NGN pipeline is damaged, even slightly, and even if no gas leak has occurred then the following precautions must be taken immediately:

-  **Step 1**  
Shut down all **plant and machinery** and extinguish any potential sources of ignition.
-  **Step 2**  
Evacuate all **personnel** from the vicinity of the pipeline.
-  **Step 3**  
Notify NGN using the free 24 hour emergency telephone number **0800 111 999**. All calls are recorded and may be monitored.

-  **Step 4**  
Notify the **NGN responsible person** immediately using the contact telephone number provided.
-  **Step 5**  
Ensure no one approaches the **pipeline**.
-  **Step 6**  
Do not try to stop any **leaking gas**.

## Section 11 References

**NRSA:** New Roads & Street Works Act

**HS(G)47:** Avoiding Danger from Underground Services

**IGE/SR/18:** Safe Working Practices to Ensure the Integrity of Gas Pipelines and Associated Installations

## Section 12 Glossary of terms

**Contractor:** The person, firm or company with whom NGN enters into a contract to which this specification applies, including the Contractor's personal representatives, successors and permitted assigns.

**Easement:** Easements are negotiated legal entitlements between NGN and landowner and allow NGN to lay, operate and maintain pipelines within the easement strip. Easement strips may vary in width typically between 6 and 25 metres depending on the diameter and pressure of the pipeline. Consult NGN for details of the extent of the easement strip where work is intended.

**Liquefaction:** Liquefaction is a phenomenon in which the strength and stiffness of the soil is reduced by earthquake shaking or other rapid loading. Liquefaction occurs in saturated soils, that is, soils in which the space between individual particles is completely filled with water. When liquefaction occurs, the strength of the soil decreases and the ability of the soil to support pipelines or other components is reduced.

**Promoter of new works:** The person or persons, firm, company or authority for whom new services, structures or other works in the vicinity of existing NGN pipelines and associated installations operating above 7 bar gauge are being undertaken.

**NGN responsible person:** The person or persons appointed by NGN with the competencies required to act as the NGN representative for the purpose of the managing the particular activity.

# Thank you

## We're always happy to help

If you have any comments or queries about the technical content of this document, please quote SSW22 and send them to:

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1st Floor, 1 Emperor Way, Doxford  
International Business Park, Sunderland  
SR3 3XR

Call: **0800 040 7766**

Or send an email to the  
Before You Dig team at:

**[beforeyoudig@northerngas.co.uk](mailto:beforeyoudig@northerngas.co.uk)**



